Claims'

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- 1. Piston and scraper assembly (26, 26') comprising a piston (5) and a scraper (25) wherein said piston (5) has a front, first face (7) a cylindrical portion (17) and a second, rear face (15), and is provided with an annular groove (23, 23') of depth D1 mm in the cylindrical portion (17), and wherein the scraper (25) is a ring, adapted to fit onto piston (5), with an L-shaped cross-section and having a complementary groove (39) of depth D2 mm in an inner face (37), characterised in that said annular groove (23, 23') is provided with a resilient sealing, locking and biasing means (45) which extends from said annular groove (23, 23') into said complementary groove (39) in order to retain said scraper (25) on said piston (5).
 - 2. Piston and scraper assembly in accordance with claim 1 characterised in that said piston is provided with a further annular groove (21) containing a sealing means (43).
- 3. Piston and scraper assembly in accordance with any of the previous claims characterised in that said resilient sealing, locking and biasing means (45) is a sealing-ring with a thickness which is greater that D1 + D2 mm.
- 4. Piston and scraper assembly in accordance with any of claims 2-3 characterised in that said further annular groove (21) is closer than said annular groove (23, 23') to the first, front face of piston (5).
- 5. Piston and scraper assembly in accordance with any of the previous claims characterised in that said scraper is made of a polymer material.